

Strength  
**Durability**  
Reliability

DECOR TRENDS 2023-2024





## Who we are?

We are GRAYMAN, a leading manufacturer and supplier of high-quality wood-based panels. Our state-of-the-art manufacturing facilities are equipped with advanced machinery and technologies, allowing us to create wood-based panels that meet the highest industry standards. Quality is at the core of everything we do.

We source the finest wood materials from sustainable forests, carefully selecting each piece to ensure durability, strength, and aesthetic appeal. With a strong commitment to innovation, sustainability, and customer satisfaction, we have established ourselves as a trusted name in the industry.

# Mission

Our mission at GRAYMAN is to be a premier manufacturer of wood-based panels, delivering exceptional products that meet the highest quality standards. We are dedicated to providing innovative and sustainable solutions to our customers, while maintaining a strong commitment to environmental responsibility.

Through continuous improvement and a customer-centric approach, we aim to contribute to the success of our clients and the overall advancement of the wood industry.

# Vision

Our vision at GRAYMAN is to be recognized as a global leader in the wood-based panels manufacturing industry. We strive to revolutionize the market with our cutting-edge technologies, unmatched product quality, and sustainable practices. By fostering a culture of innovation and collaboration, we aim to create a positive impact on the environment, the communities we operate in, and the lives of our employees.

We envision a future where our wood-based panels are the preferred choice for construction, design, and furniture industries, empowering our customers to create beautiful, functional, and sustainable spaces.



# Core values

These core values guide us in our daily operations, shaping our decisions, actions, and interactions as we strive to be a leading wood-based panels manufacturing company.



## Safety first

The safety and well-being of our employees, customers, and stakeholders are of paramount importance. We prioritize a culture of safety in every aspect of our operations. We are committed to providing a safe and healthy work environment, promoting awareness, and adhering to stringent safety protocols. We invest in training and education to ensure that every individual is equipped with the knowledge and resources to work safely. We actively identify and mitigate potential hazards, continuously improving our safety practices to prevent accidents and promote a zero-harm mindset. Safety is a shared responsibility, and we empower everyone to prioritize safety at all times.



## Quality excellence

We are committed to delivering wood-based panels of the highest quality. We adhere to strict quality control measures at every stage of the manufacturing process, ensuring that our products meet or exceed industry standards. Quality is the foundation of our reputation and the key to our customers' satisfaction.



## Sustainability

We value the environment and strive to be responsible stewards of our natural resources. We promote sustainable forestry practices, ensuring the responsible sourcing of wood materials from well-managed forests. Our manufacturing processes are designed to minimize waste, reduce energy consumption, and lower our carbon footprint. We are dedicated to protecting the planet and preserving its beauty for future generations.



## Mutual respect

We believe that teamwork and collaboration are essential to achieving excellence. We promote a supportive and inclusive work environment, where every individual is valued and encouraged to contribute their unique skills and perspectives. By working together as a cohesive team, we leverage our collective strengths to overcome challenges and achieve shared goals.



## Innovation

We embrace innovation as a driving force behind our success. We continually invest in research and development, exploring new technologies, materials, and processes to enhance the quality and performance of our wood-based panels. We encourage creativity and welcome fresh ideas, always seeking new ways to improve and stay ahead in a rapidly evolving industry.



## Integrity

We conduct our business with the utmost integrity, maintaining honesty, transparency, and ethical behavior in all our interactions. We honor our commitments, uphold strong moral principles, and treat our customers, employees, and partners with respect and fairness. Trust is the cornerstone of our relationships, and we are dedicated to earning and preserving it.



## Customer focus

Our customers are at the center of everything we do. We listen attentively to their needs, understanding their specific requirements, and providing tailored solutions that exceed expectations. We strive to build long-term partnerships, offering exceptional service, technical expertise, and reliable support. Customer satisfaction is our top priority, and we continuously seek ways to enhance their experience.



## Continuous improvement

We foster a culture of continuous improvement, embracing learning and growth at all levels of our organization. We encourage feedback, celebrate achievements, and empower our employees to develop their skills and expertise. We constantly seek opportunities to refine our processes, optimize efficiency, and deliver even better products and services to our customers.

# Sequence of Topics

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@ Grayman Wood  
Private Limited

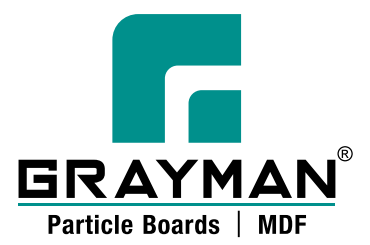
f G in

1800-891-2994

info@graymanwood.com

www.graymanwood.com







01

# Woodgrains

Bring a touch of nature's elegance to your interior spaces. The exquisite patterns mimic the organic beauty of real wood, showcasing fine lines, knots, and intricate textures that resonate with warmth and authenticity.

Encapsulate the timeless charm of wood while offering the durability and versatility of modern materials.



Guaranteed Thickness



Product Consistency



Best International  
Technology



Termite, Borer &  
Fungus Resistance

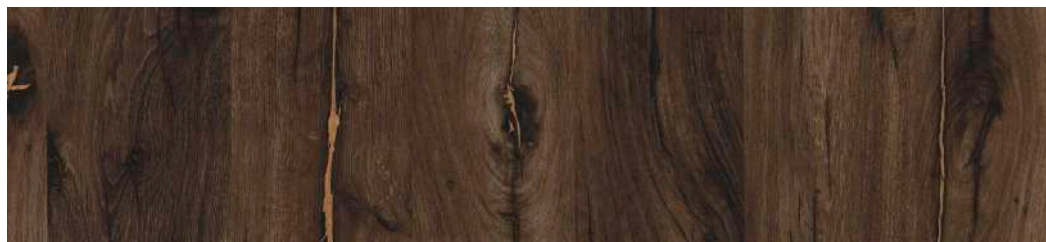


Eco Friendly



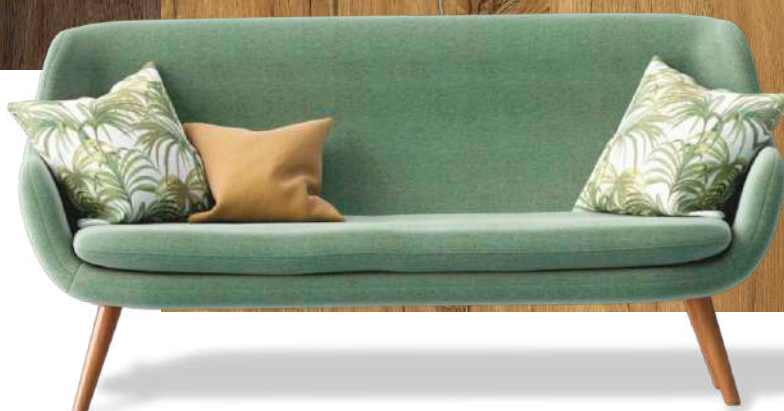
**Flagstaff Oak Light**

GC - 2018



**Flagstaff Oak Dark**

GC - 2017



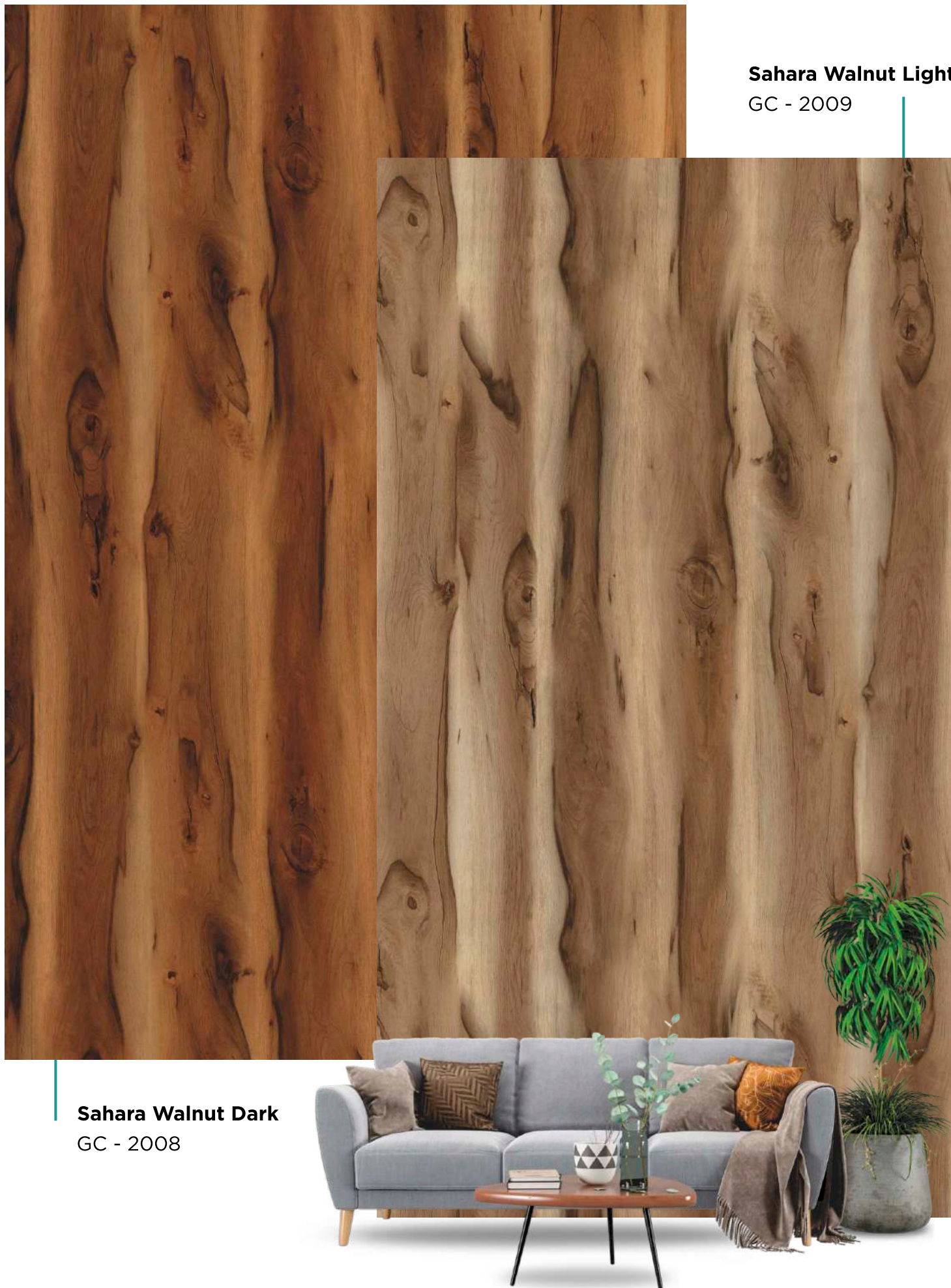
**River Oak Light**  
GC - 1097



**River Oak Dark**  
GC - 1096



**Sahara Walnut Light**  
GC - 2009



**Sahara Walnut Dark**  
GC - 2008

## Celtic Wood Light

GC - 2002

## Celtic Wood Dark

GC - 2001



**Moldau Acacia Light**

GC - 1095

**Moldau Acacia Dark**

GC - 1094



**GRAYMAN®**  
Particle Boards | MDF

● **Flagstaff Oak Light**

GC - 2018

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● **Terrazzo Light**

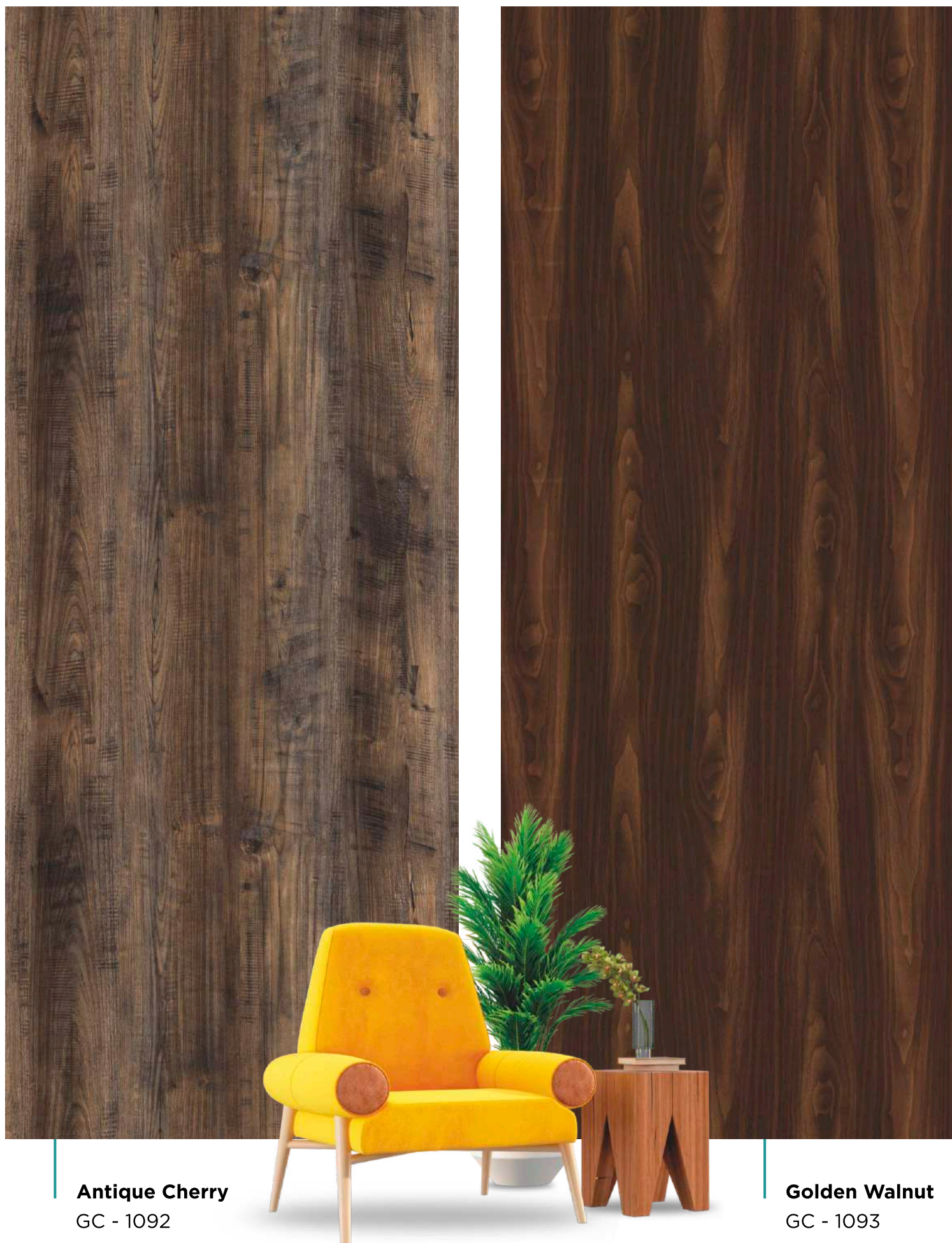
GC - 2011

Pg 45

● **Livid Stone**

GC - 2014

Pg 44



**Antique Cherry**  
GC - 1092

**Golden Walnut**  
GC - 1093



**Eclipse Wood**  
GC - 1098



**Tehran Wood**  
GC - 1099



**Frozen Oak Light**

GC - 1069



**Frozen Oak Dark**

GC - 1068



**Cottage Pine Light**  
GC - 1071



**Cottage Pine Dark**  
GC - 1070

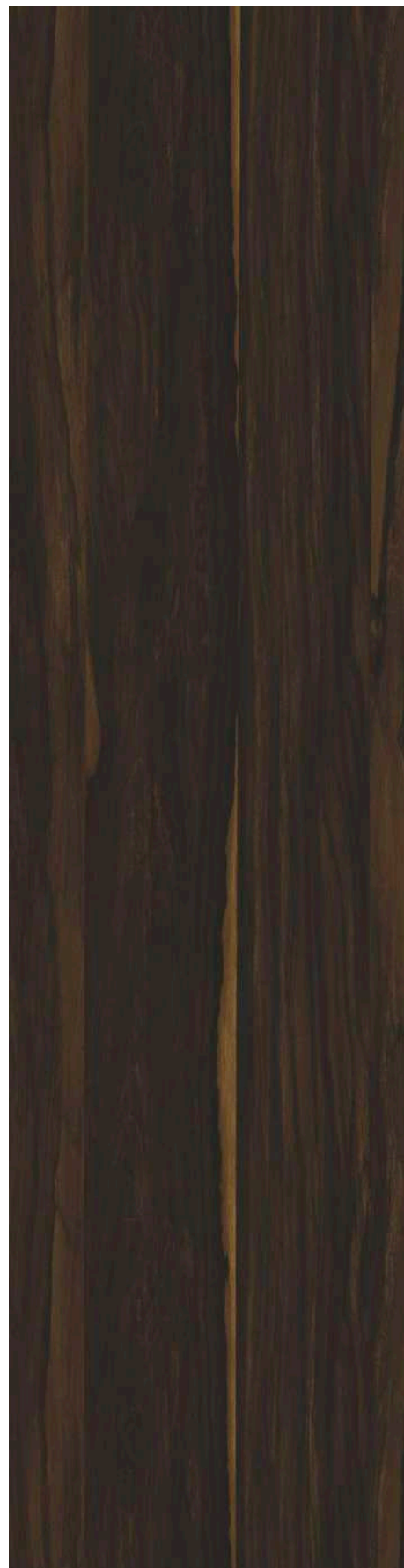




**Bengali Shisham**  
GC - 1091



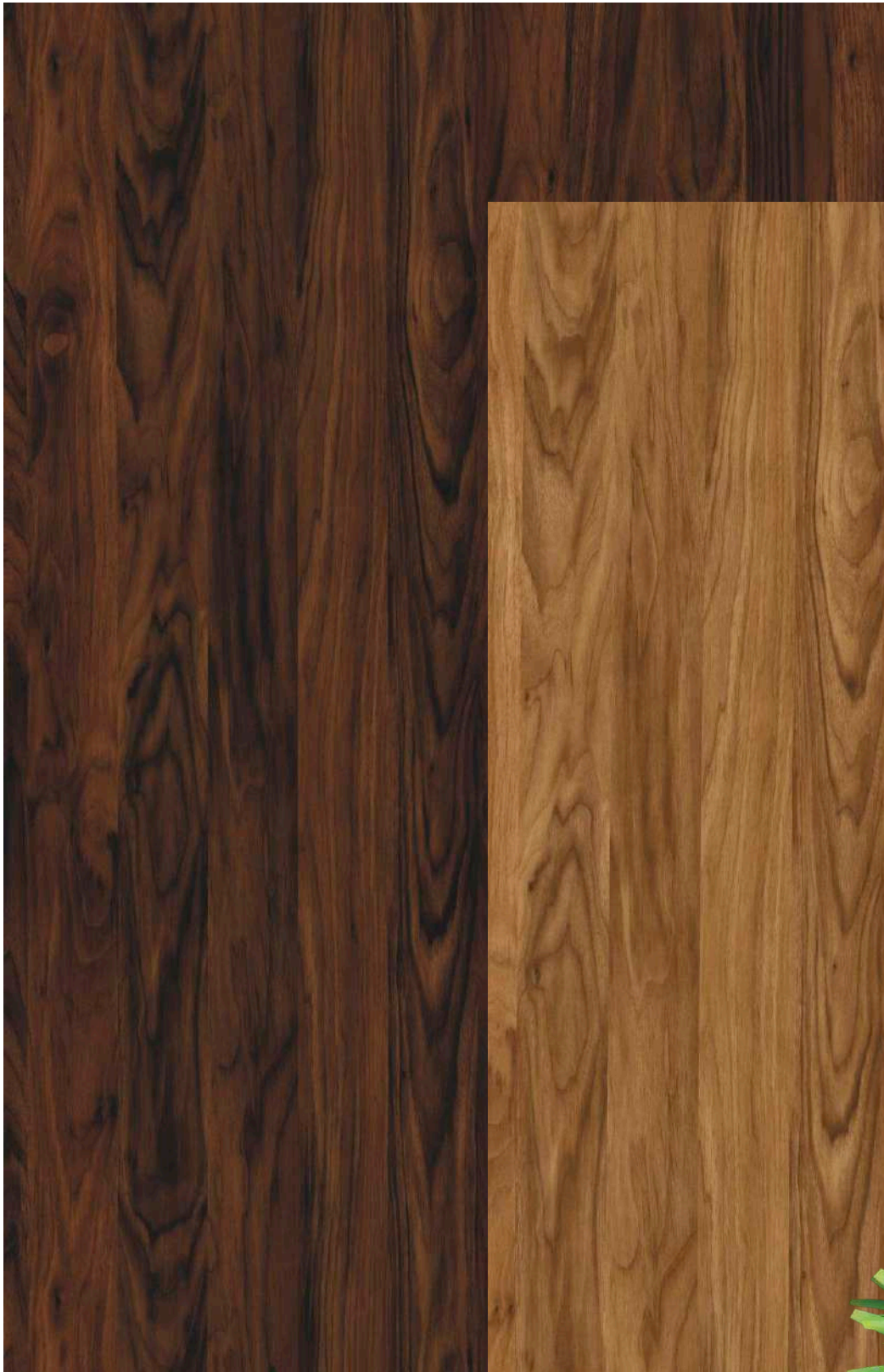
**Hickory Oak**  
GC - 2003



**Zarikota**  
GC - 1072

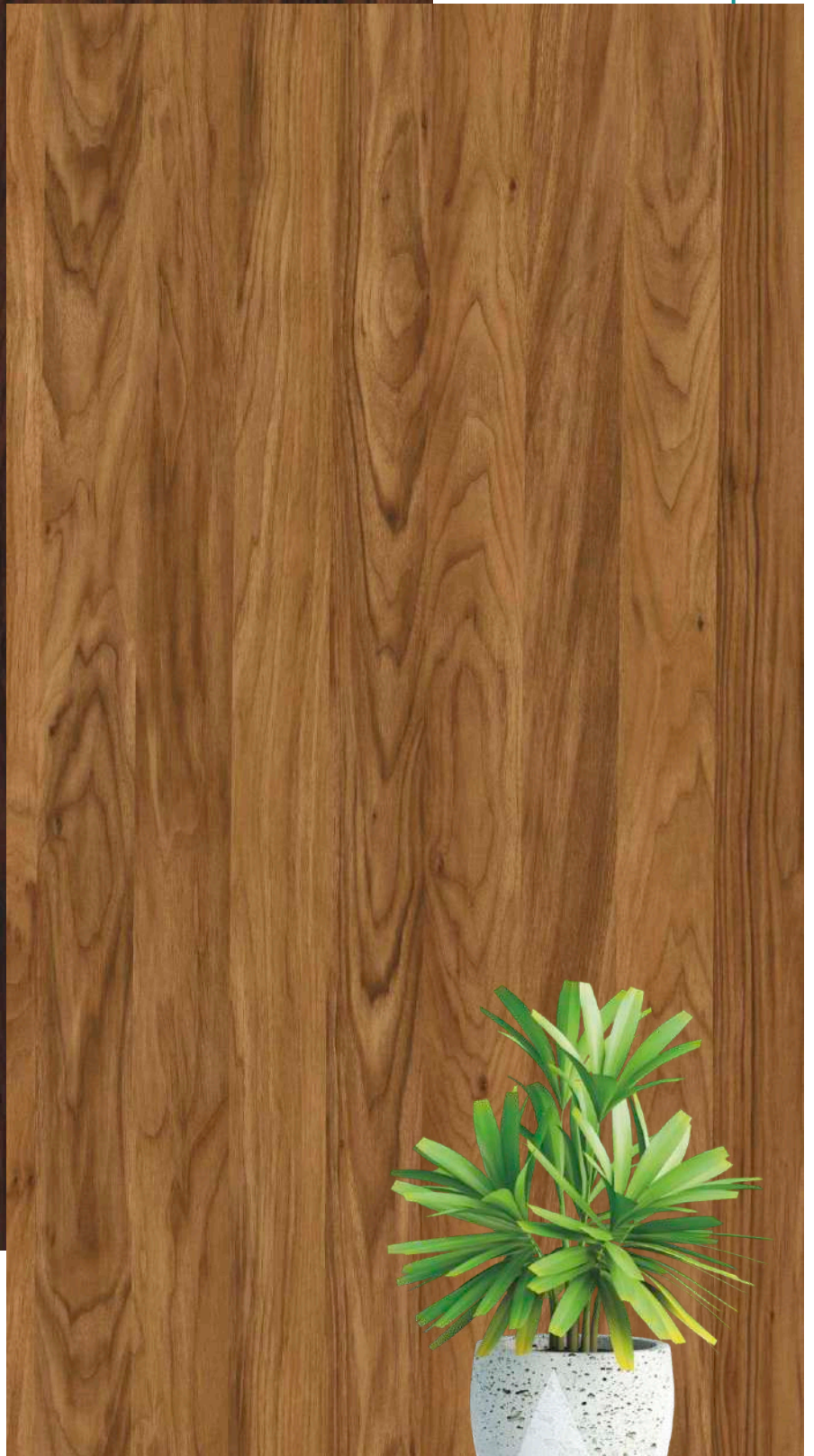
**Latin Walnut Light**

GC - 1074



**Latin Walnut Dark**

GC - 1073



**Volcanic Wood Light**

GC - 1076



**Volcanic Wood Dark**

GC - 1075



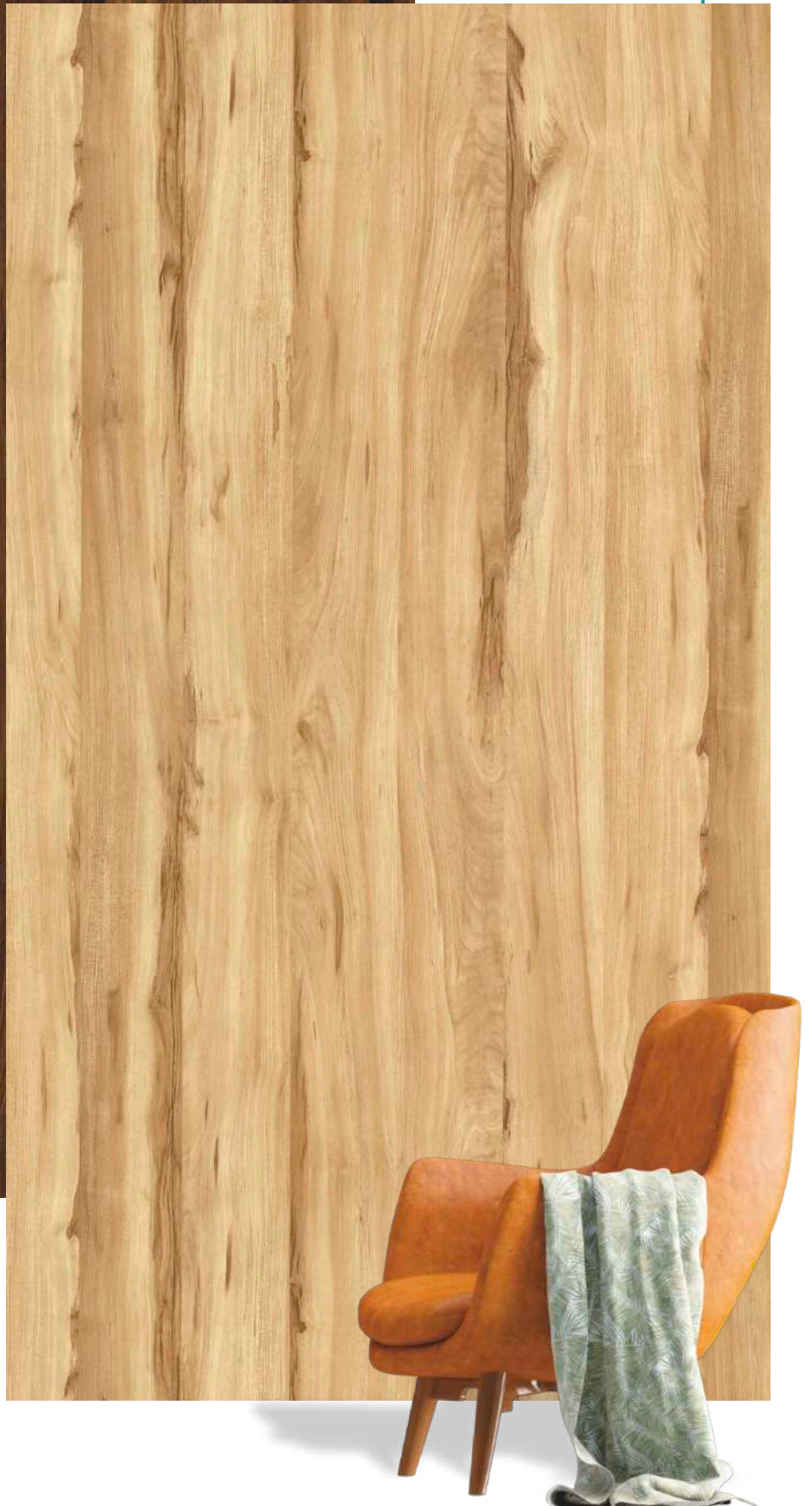
**African Avodire Light**

GC - 1078



**African Avodire Dark**

GC - 1077



**Sape Walnut Light**

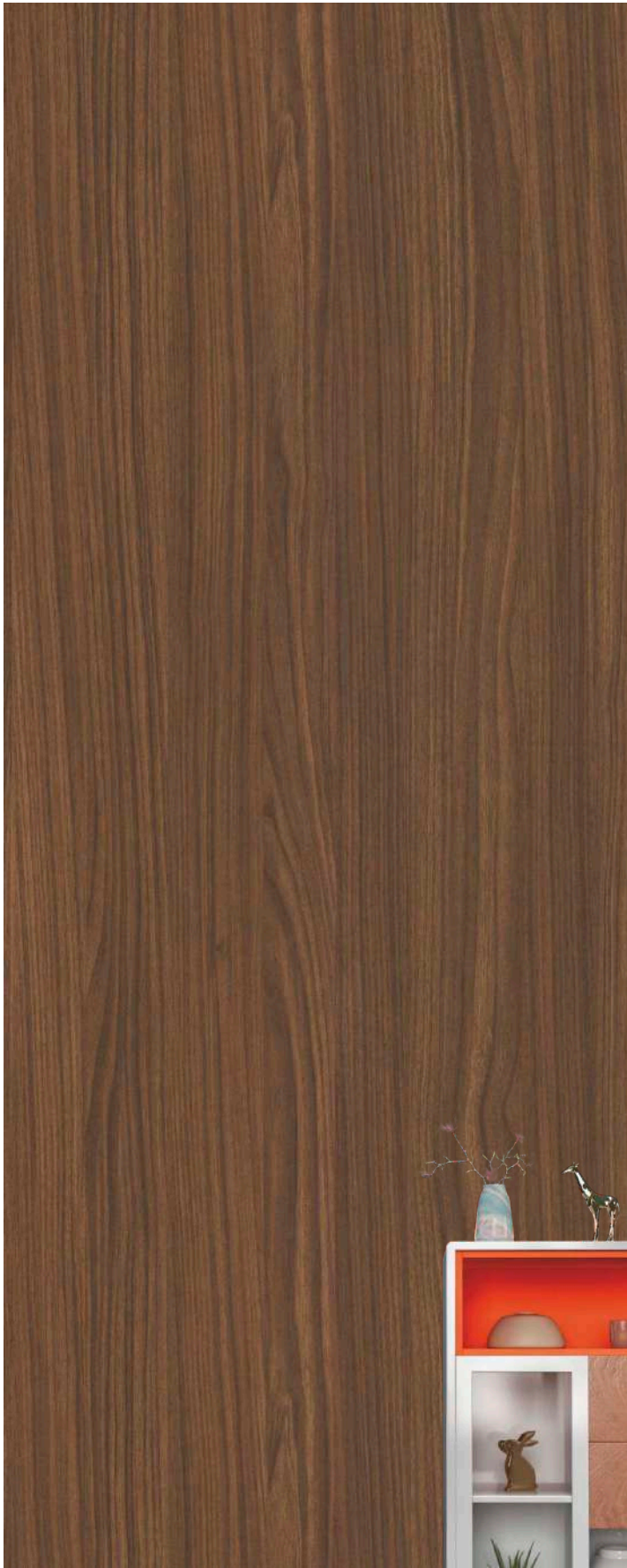
GC - 1087



**Sape Walnut Dark**

GC - 1086





**Straight Wood**  
GC - 1063



**Cherry Wood**  
GC - 1090



**Canvas Light**

GC - 1062

**Canvas Dark**

GC - 1061



**Crossline Light**

GC - 1055

**Crossline Dark**

GC - 1054





**Russian Wood Light**  
GC - 1059



**Russian Wood Medium**  
GC - 1060



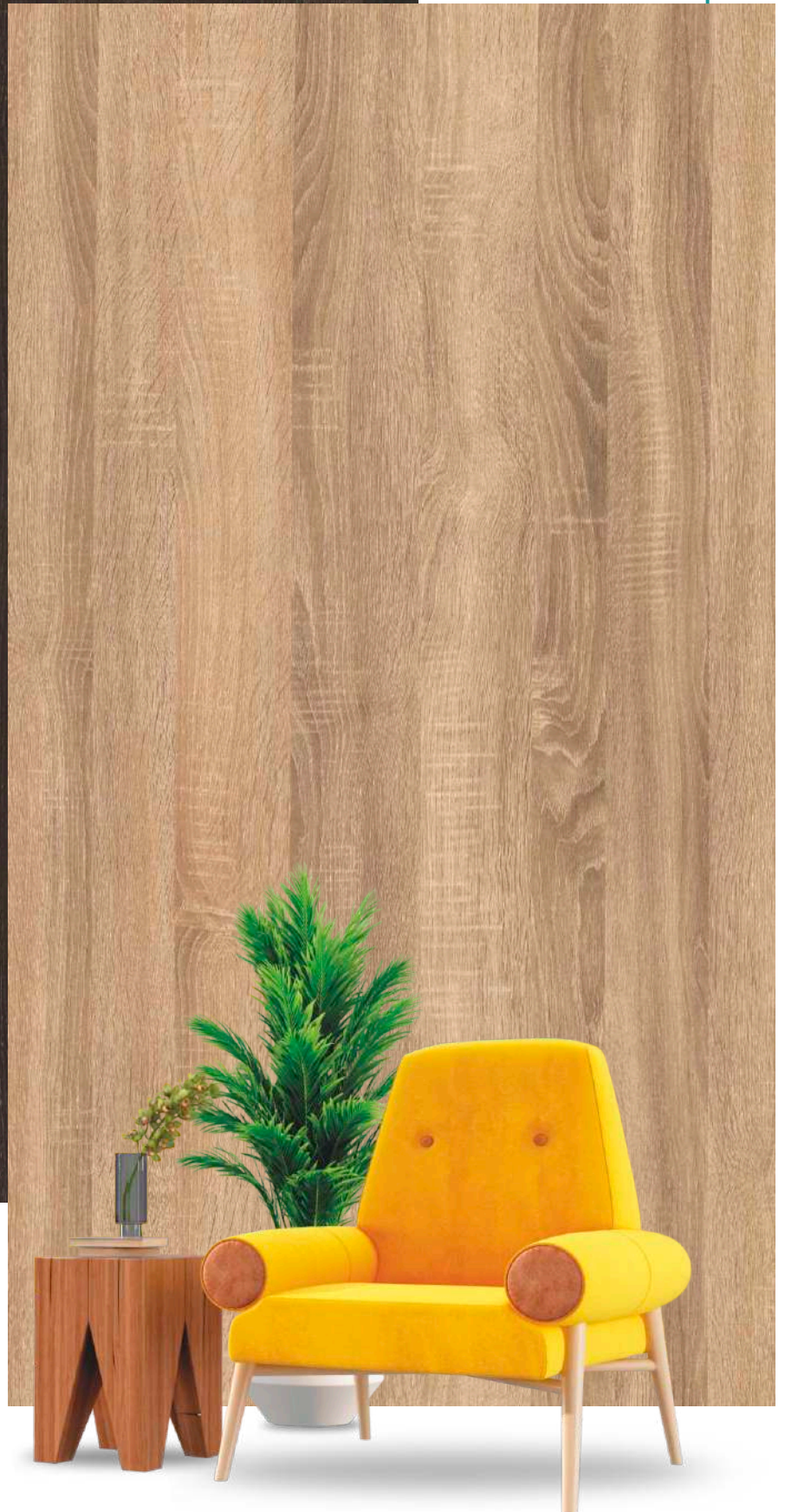
**Russian Wood Dark**  
GC - 1058

**Sonoma Oak Light**

GC - 1065

**Sonoma Oak Dark**

GC - 1064





**Canyon Monument Oak Dark**  
GC - 1049



**Canyon Monument Oak Light**  
GC - 1050



**Canyon Monument Oak Cream**  
GC - 1051



**Canyon Monument Oak Brown**  
GC - 1052



**Coach Wood Dark**  
GC - 1045



**Coach Wood Light**  
GC - 1046



**Coach Wood Cream**  
GC - 1047



**Coach Wood Brown**  
GC - 1048



**European Walnut Light**  
GC - 1023



**European Walnut Medium**  
GC - 1024



**Asian Walnut Dark**

GC - 1025



**Asian Walnut Yellow**

GC - 1027



**Asian Walnut Light**

GC - 1026



**Cyprus Light**

GC - 1021



**Cyprus Medium**

GC - 1022



**Cyprus Dark**

GC - 1088

**Four Seasons Dark**

GC - 1014

**Sawcut Dark**

GC - 1003

**Rolex Dark**

GC - 1005



**Four Seasons Light**

GC - 1015

**Sawcut Light**

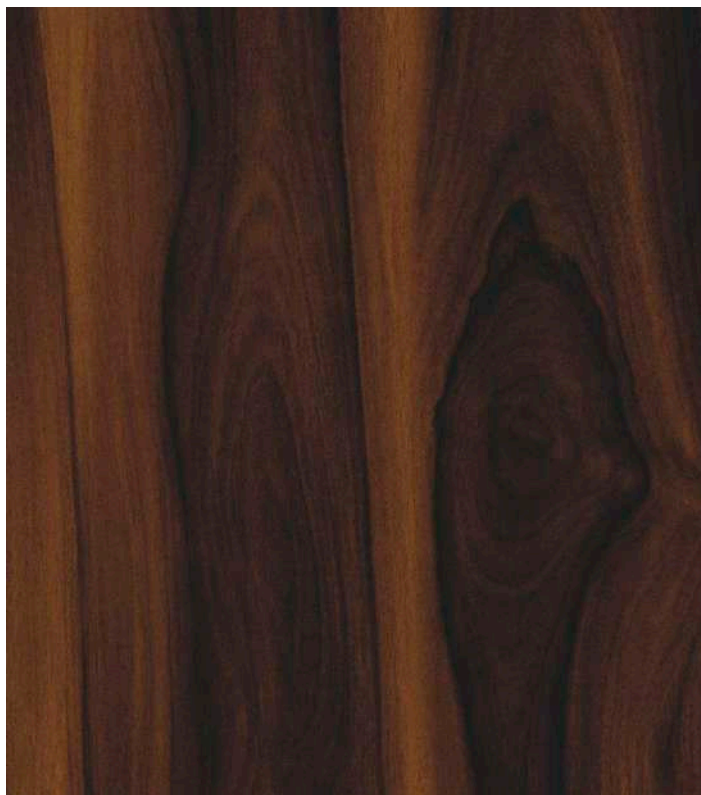
GC - 1004

**Rolex Light**

GC - 1006



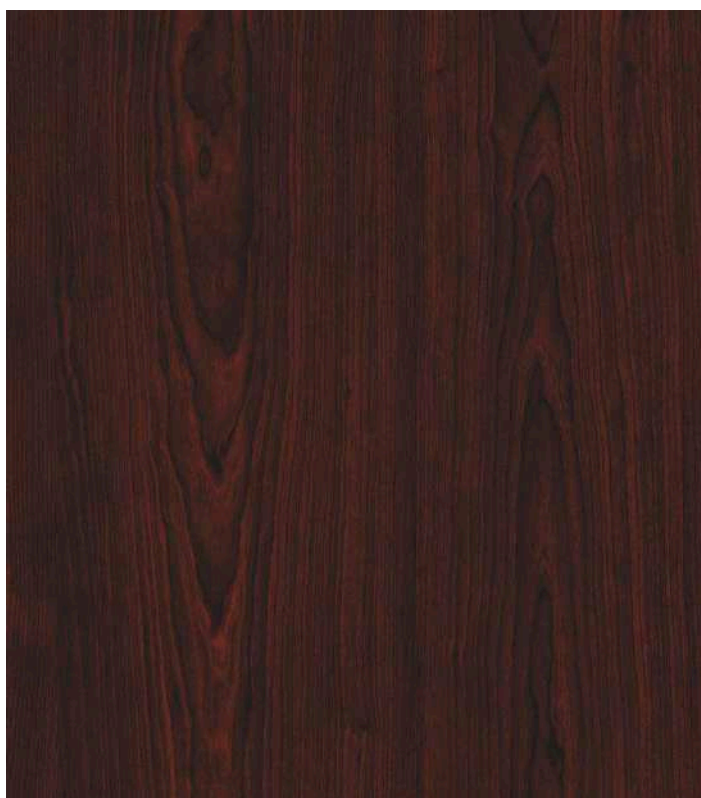
**Naina Teak**  
GC - 1007



**Shisham Teak**  
GC - 1053



**Highland Pine**  
GC - 1001



**Rosewood**  
GC - 1002



**Flowery Wenge**

GC - 1012



**Flowery Wenge Dark**

GC - 1041



**Dark Wenge**

GC - 1011



**Bavarian Beech**

GC - 1013



02

# Stones

Evoke the timeless beauty of natural stone within the confines of modern interior design. Authentically replicate the exquisite textures and colors found in granite, marble, slate and travertine



Guaranteed Thickness



Product Consistency



Best International  
Technology

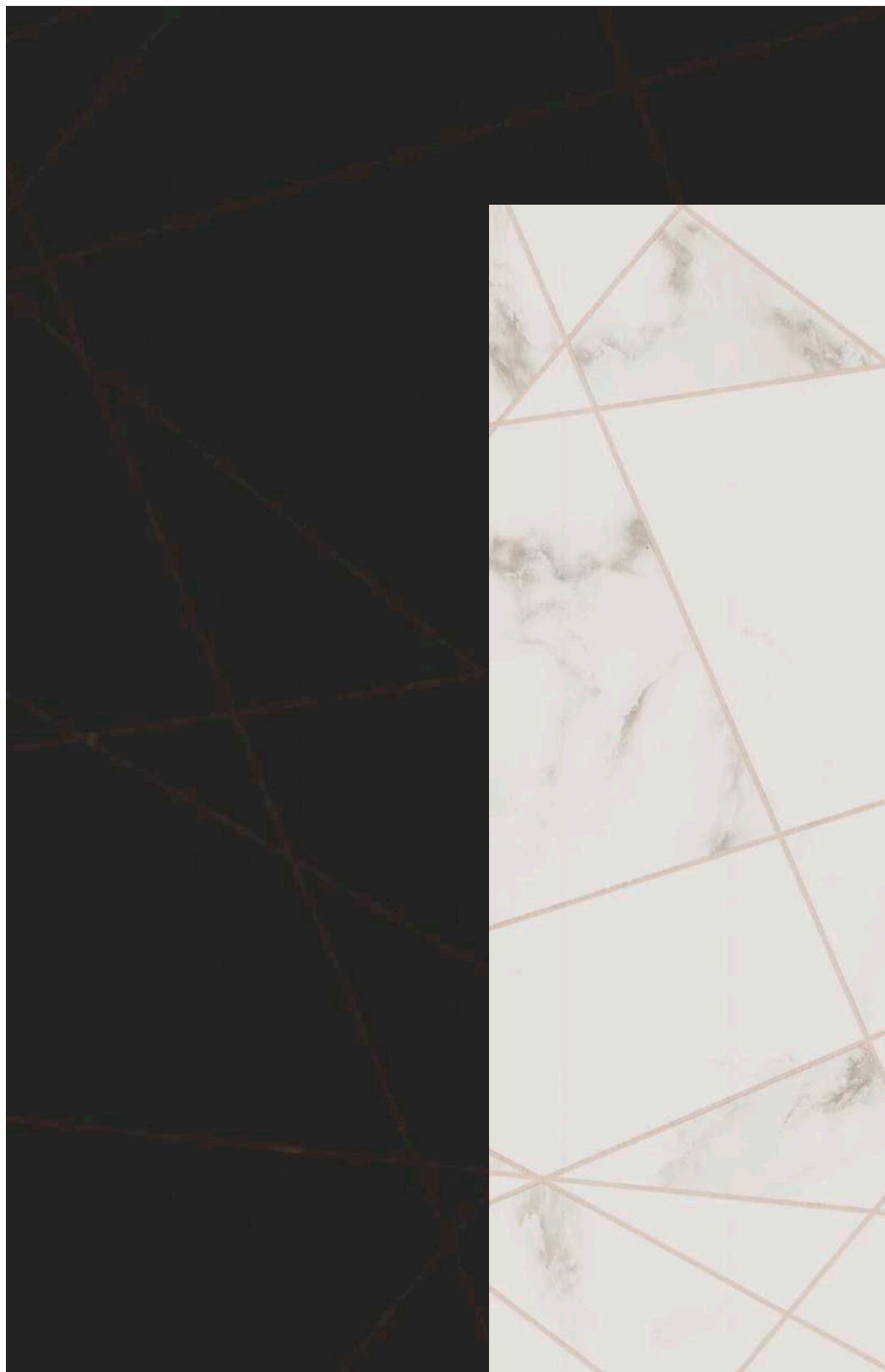


Termite, Borer &  
Fungus Resistance



Eco Friendly





**Enamel Marble Dark**  
GC - 2004

**Enamel Marble Light**  
GC - 2005



**Sky Stone Light**

GC - 1080



**Sky Stone Dark**

GC - 1079



● **Kalahari Marble Dark**

GC - 2006

Pg 42

● **Silver Grey**

GS - 010

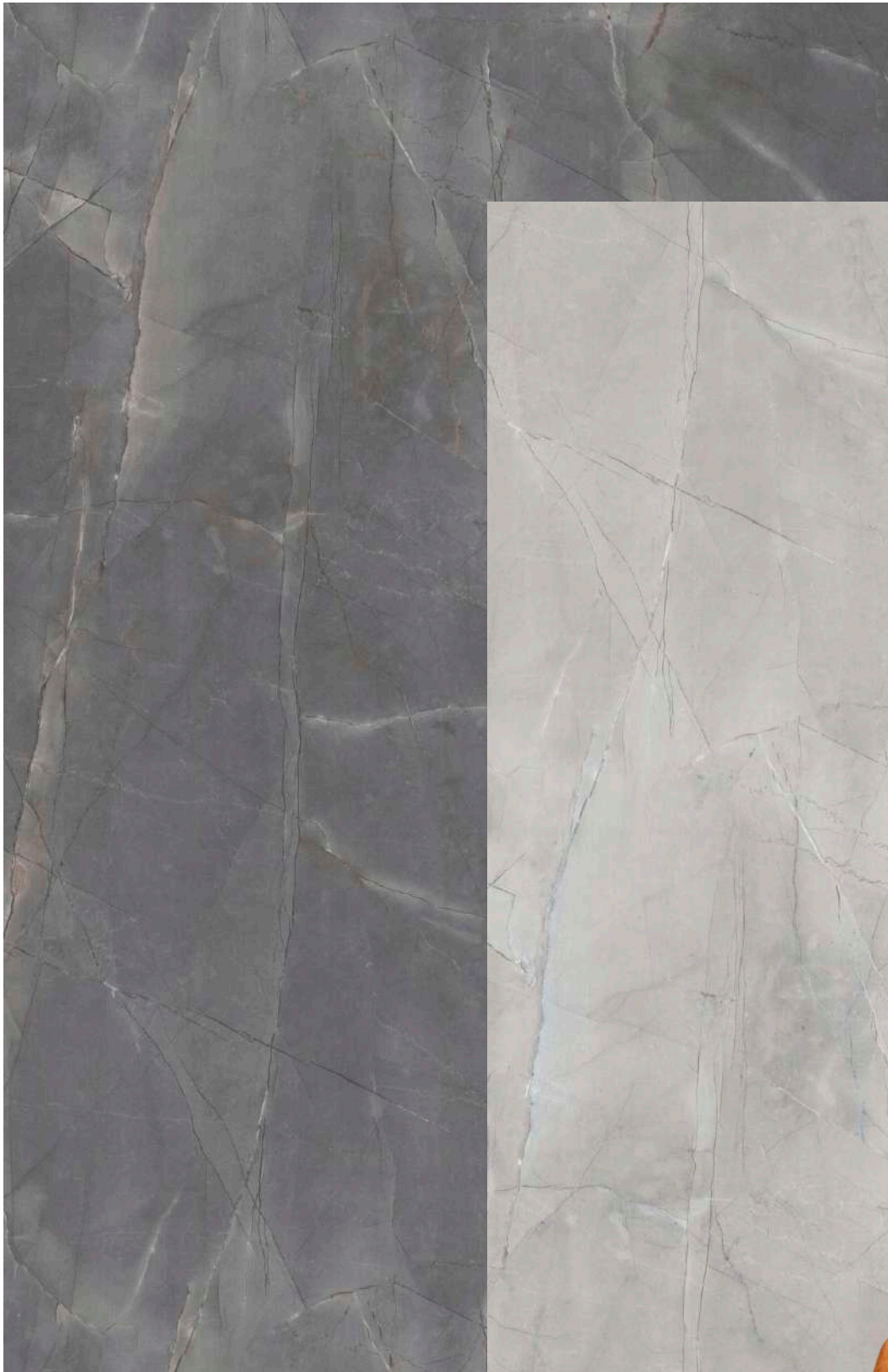
Pg 53

● **European Walnut Medium**

GC - 1024

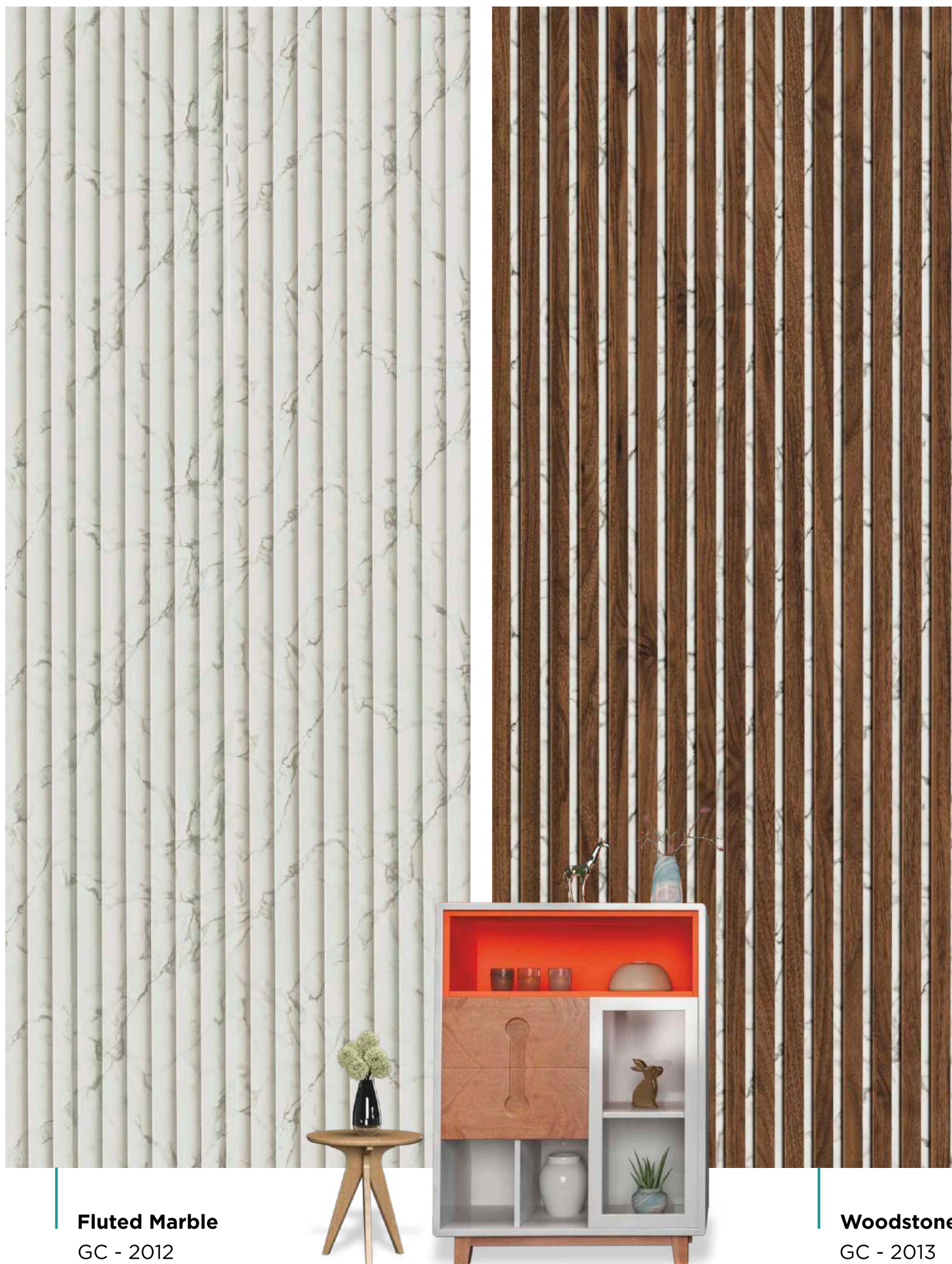
Pg 31

**Kalahari Marble Light**  
GC - 2007



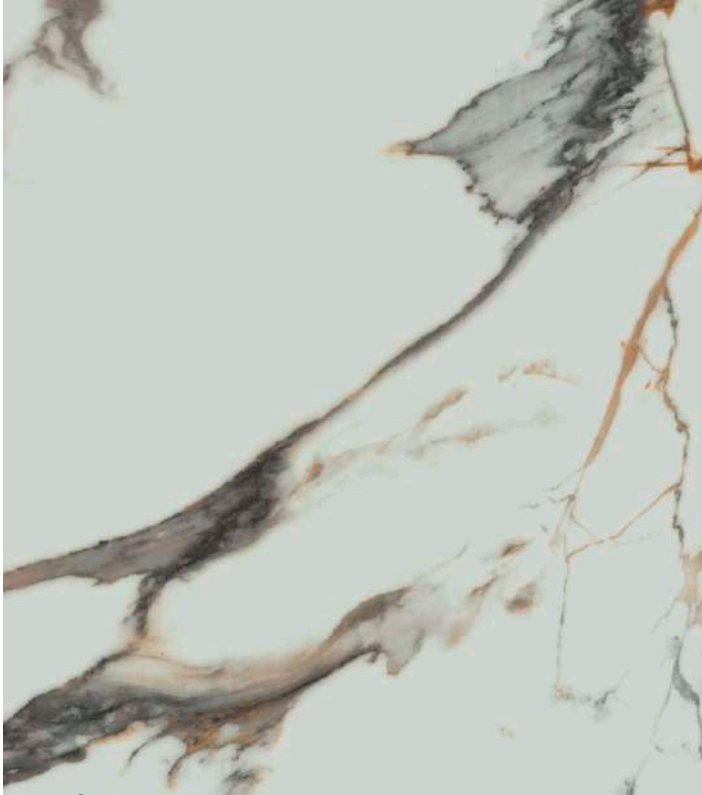
**Kalahari Marble Dark**  
GC - 2006





**Fluted Marble**  
GC - 2012

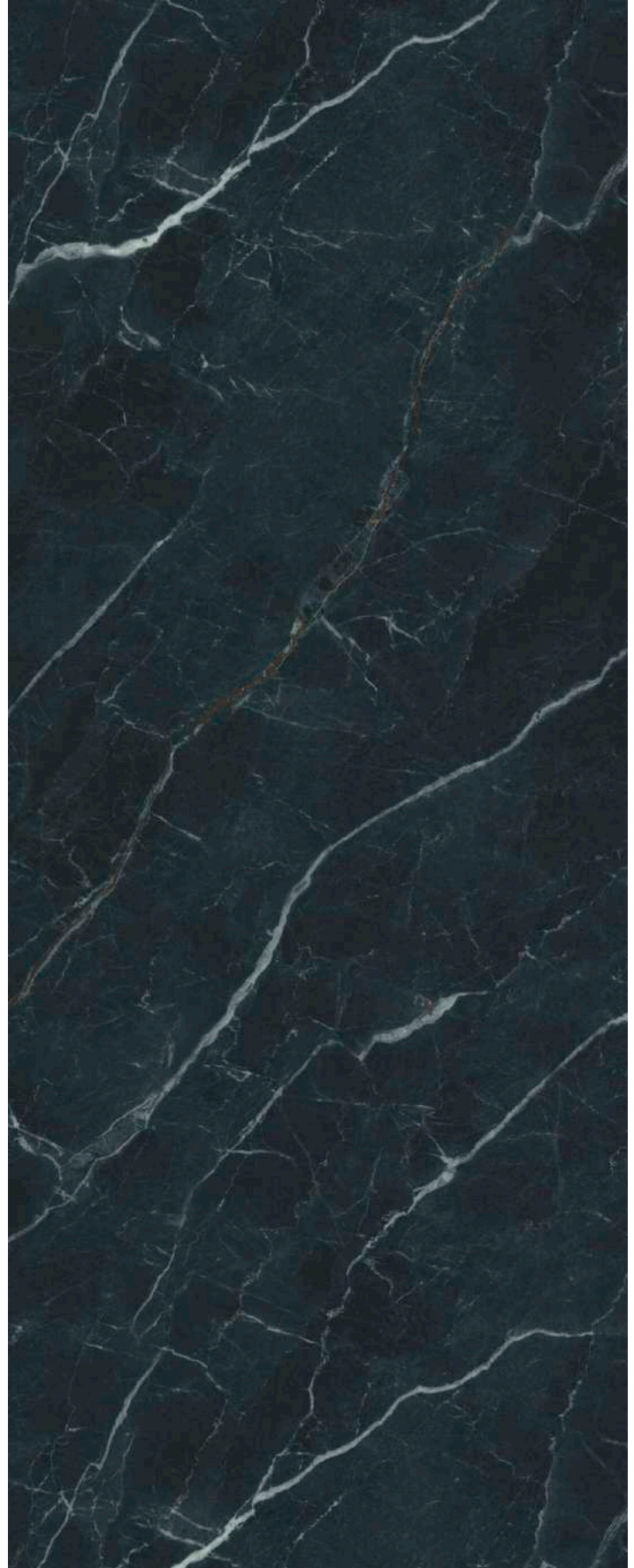
**Woodstone**  
GC - 2013



**Havana Carrara**  
GC - 2015



**Torino Marble**  
GC - 2016



**Livid Stone**  
GC - 2014

**Terrazzo Light**

GC - 2011



**Terrazzo Dark**

GC - 2010





**Caspio Marble Light**  
GC - 1082

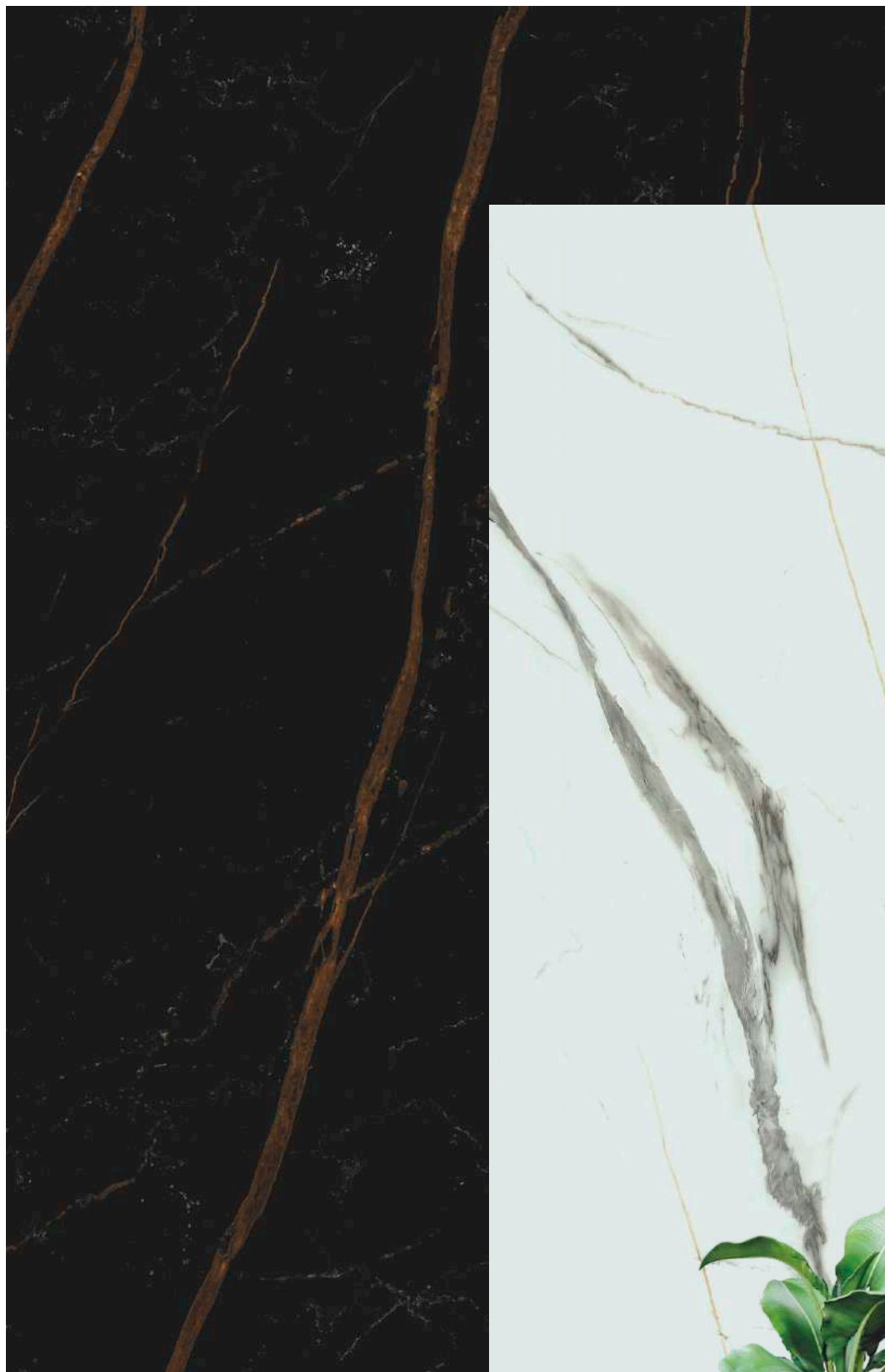


**Caspio Marble Medium**  
GC - 1083



**Caspio Marble Dark**  
GC - 1081





**Elton Marble**  
GC - 1084

**Taj Marble**  
GC - 1085



**Khadi Light**

GC - 1067  
Pg 50

**Woodstone**

GC - 2013  
Pg 43

**Jet Black**

GS - 012  
Pg 53

03

# Fabrics

A delightful blend of texture and sophistication for interior design projects. Replicate the luxurious feel and look of fabric materials, adding a touch of opulence and comfort to your spaces.

Guaranteed Thickness



Product Consistency



Best International  
Technology



Termite, Borer &  
Fungus Resistance



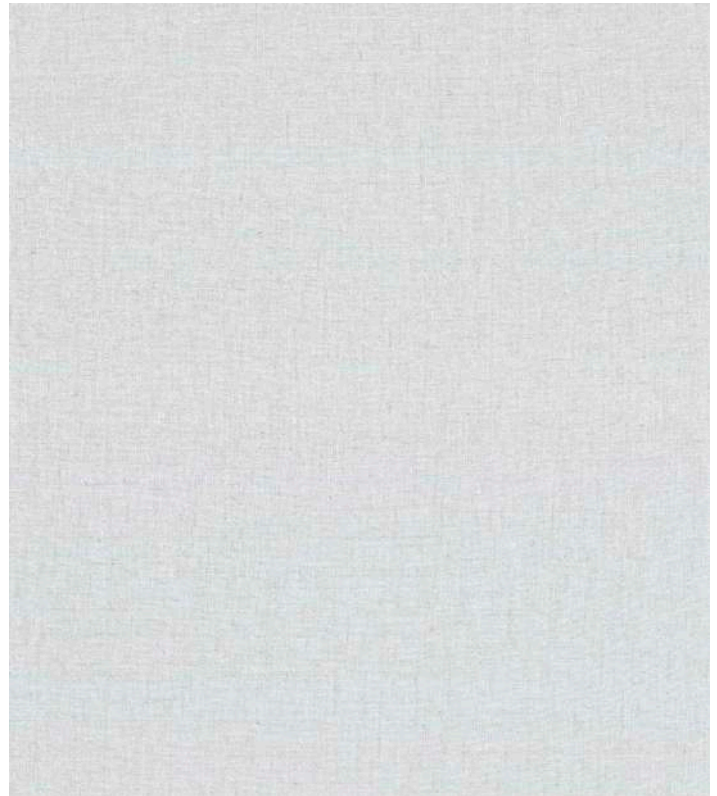
Eco Friendly



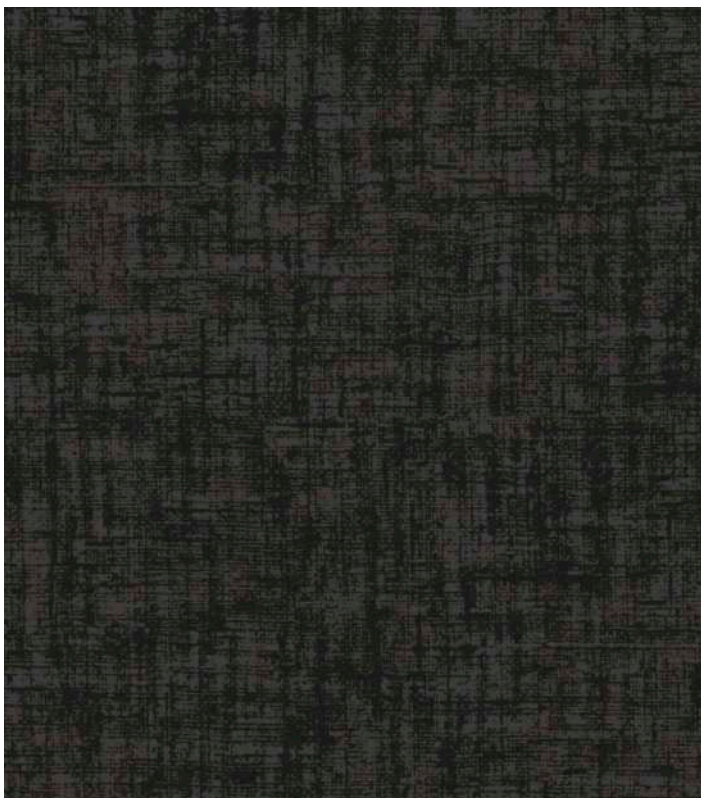
“  
CRAFTED  
**DESIGNS**  
WITH  
*Beauty*  
”



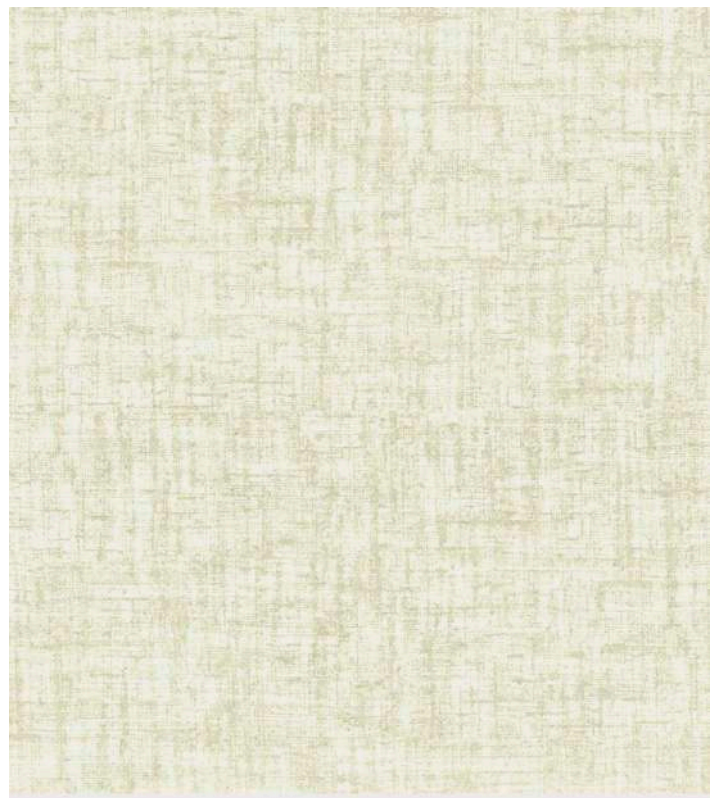
**Fabric Dark**  
GC - 1042



**Fabric Light**  
GC - 1043



**Khadi Dark**  
GC - 1066



**Khadi Light**  
GC - 1067

04

# Florals

Bring the enchanting beauty of nature's blossoms into your interior design. Infuse your space with the freshness and elegance of vibrant colors found in various floral motifs.

Guaranteed Thickness



Product Consistency



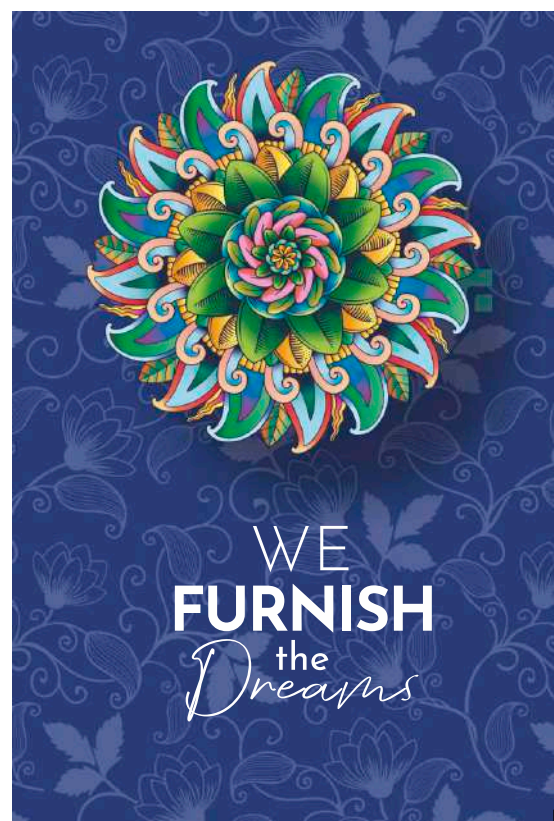
Best International  
Technology



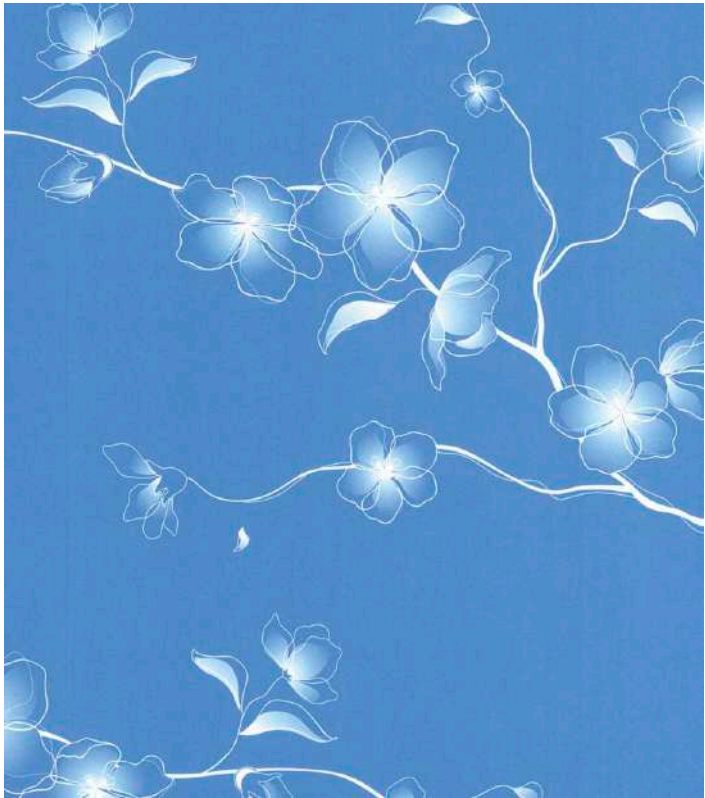
Termite, Borer &  
Fungus Resistance



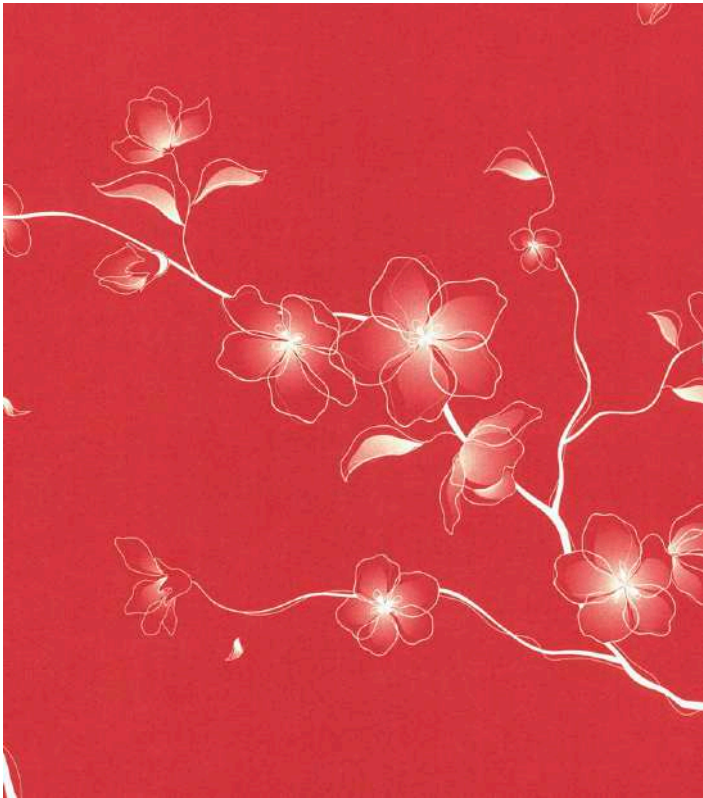
Eco Friendly



WE  
**FURNISH**  
the  
*Dreams*



**Lilly Flower Blue**  
GF - 101



**Lilly Flower Red**  
GF - 102



**Dream Flower Blue**  
GF - 103

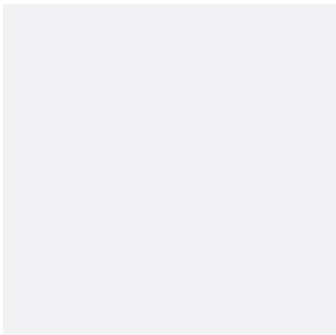


**Dream Flower Pink**  
GF - 104

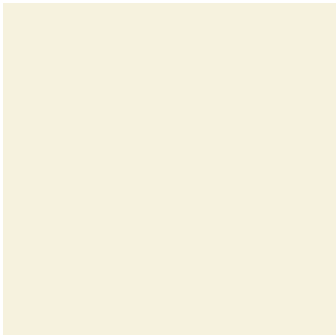
05

# Solids

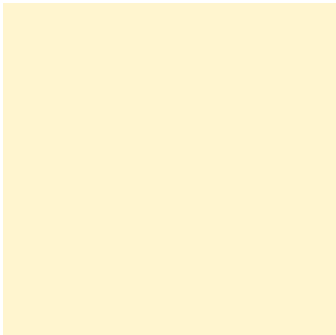
A versatile and timeless choice for interior design.  
A clean and modern aesthetic, with a uniform, single-color surface that adds a sense of simplicity and sophistication to any space.



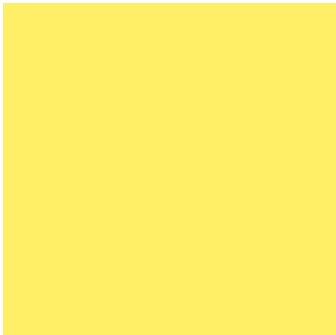
**Super White**  
GS - 001



**Frosty White**  
GS - 002



**Classic Ivory**  
GS - 003



**Bright Yellow**  
GS - 006



**Fiery Orange**  
GS - 005



**Scarlet Red**  
GS - 004



**Hutch Pink**  
GS - 013



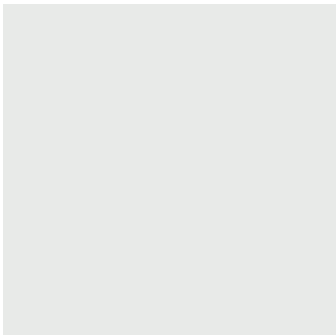
**Parrot Green**  
GS - 007



**Chalkboard Green**  
GS - 008



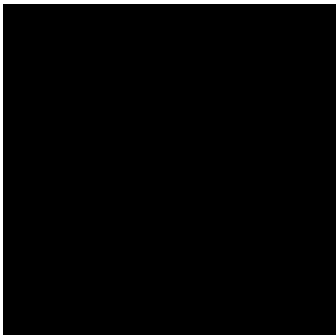
**Electric Blue**  
GS - 009



**Silver Grey**  
GS - 010



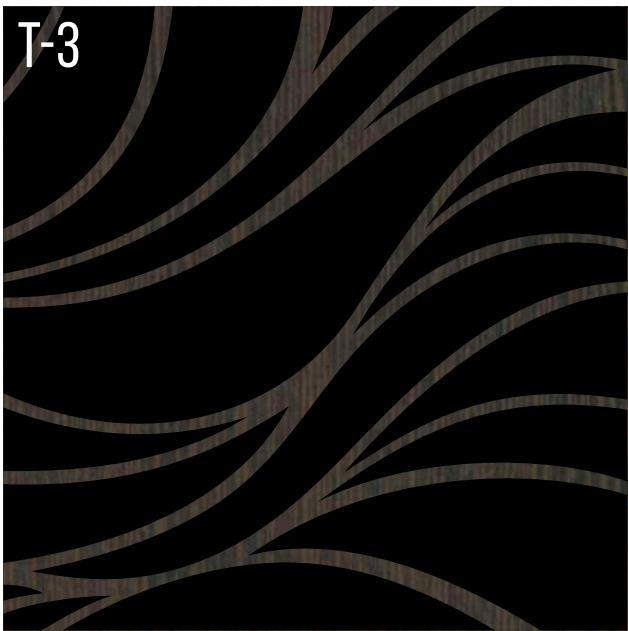
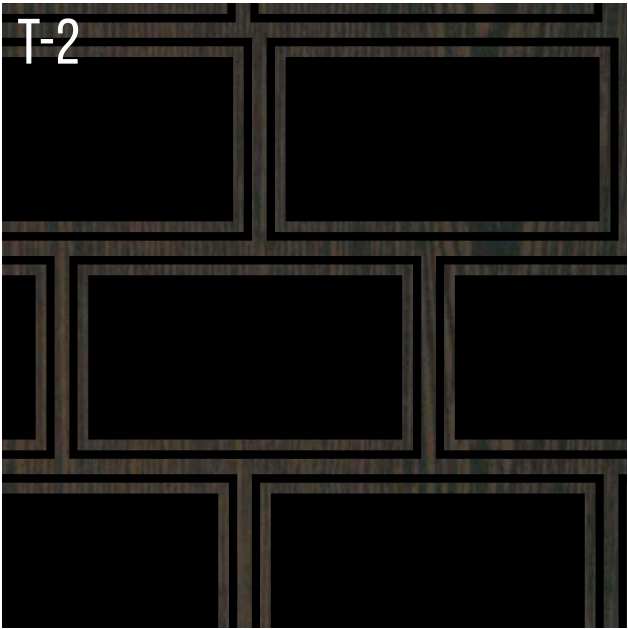
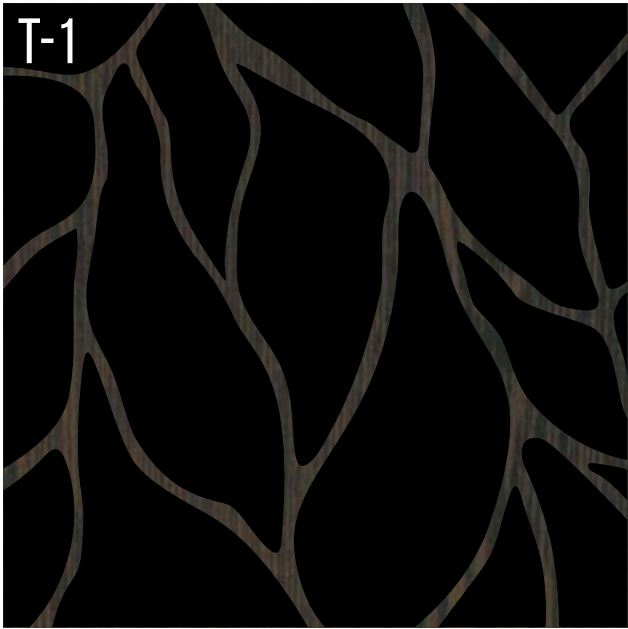
**Slate Grey**  
GS - 011



**Jet Black**  
GS - 012

06

# Textures



# Physical & Mechanical Properties

## Particle Board

| No. | Properties                   |          | Unit   | Specifications for Particle Board as per IS-12823 | Grayman Particle Board (INT E2) |
|-----|------------------------------|----------|--|---|---------------------------------|
| 01  | Length                       |          | mm   | ±5  | ±2                              |
| 02  | Width                        |          | mm   | ±5  | ±2                              |
| 03  | Thickness                    |          | %  | ±5  | ±1.5                            |
| 04  | Edge Straightness            |          | mm / meter   | 2   | 0.6                             |
| 05  | Squareness                   |          | mm / meter   | 2   | 0.8                             |
| 06  | Density                      |          | kg/m3  | 500 - 900   | 650-700*                        |
| 07  | Density Variation (Max)      |          | %  | ±10   | 8                               |
| 08  | Moisture Content             |          | %  | 5 - 15  | 7.5                             |
| 09  | Water Absorption (Max)       | 2 hours  | %  | 15  | 13                              |
|     |                              | 24 hours | %  | 30  | 28                              |
| 10  | Thickness Swelling (Max)     |          | %  | 12  | 11                              |
| 11  | Modulus of Rupture (Min)     |          | N / mm2  | 11  | 13                              |
| 12  | Modulus of Elasticity (Min)  |          | N / mm2  | 2200  | 2300                            |
| 13  | Tensile Strength (Min)       |          | N / mm2  | 0.3   | 0.32                            |
| 14  | Screw Withdrawal (Min)       | Face     | N  | 1250  | 1300                            |
|     |                              | Edge     | N  | 750   | 850                             |
| 15  | Abrasion Resistance (Min)    |          | Revolutions  | 450   | 470                             |
| 16  | Resistance to Steam          |          | Shall not show any sign of blister, delamination or change in surface finish |   | Conforms                        |
| 17  | Resistance to Crack          |          | Shall not show any sign of cracks or delamination                            |   | Conforms                        |
| 18  | Resistance to Cigarette Burn |          | Shall not leave any mark or stain  |   | Conforms                        |
| 19  | Resistance to Stain          |          | Shall not leave any mark or stain  |   | Conforms                        |
| 20  | Appearance                   |          | No ABC defects   |   | Defect-free                     |

**Note :** Pre-Laminated Particle Board conforms to IS 12823 : 2015 Grade II, Type II

\* Density changes as per change in thickness of the board

## Availability

| Size      | 8' x 4' (2440 mm x 1220 mm) |           |       |        |             |  |
|-----------|-----------------------------|-----------|-------|--------|-------------|--|
| Thickness | 9 mm                        | 12 mm     | 17 mm | 18 mm  | 25 mm       |  |
| Finishes  | Suede                       | Neo-Suede | Matte | Glossy | 3D Textures |  |

Grayman Particle Boards can also be supplied in E1 grade and HMR grade

# Medium Density Fiberboard (MDF)

| No. | Properties                   |                              | Unit   | Specifications for MDF as per IS-14587 | Grayman MDF (INT E2) |
|-----|------------------------------|------------------------------|--|--|----------------------|
| 01  | Length                       |                              | mm / meter   | ±3                                     | ±2                   |
| 02  | Width                        |                              | mm / meter   | ±3                                     | ±2                   |
| 03  | Thickness                    |                              | mm   | ±0.30                                  | ±0.15                |
| 04  | Edge Straightness            |                              | mm / meter   | 2                                      | 0.3                  |
| 05  | Squareness                   |                              | mm / meter   | 2                                      | 0.4                  |
| 06  | Density                      |                              | kg/m3  | 600–900                                | 650–750*             |
| 07  | Density Variation (Max)      |                              | %  | ±10                                    | 8                    |
| 08  | Water Absorption (Max)       | 2 hours                      | %  | 9                                      | 8                    |
|     |                              | 24 hours                     | %  | 18                                     | 15                   |
| 09  | Thickness Swelling (Max)     |                              | %  | 7                                      | 6                    |
| 10  | Modulus of Rupture (Min)     | Upto 20 mm                   | N / mm2  | 25                                     | 27                   |
|     |                              | Above 20 mm                  | N / mm2  | 22                                     | 23                   |
| 11  | Modulus of Elasticity (Min)  | Upto 20 mm                   | N / mm2  | 2500                                   | 2750                 |
|     |                              | Above 20 mm                  | N / mm2  | 2300                                   | 2400                 |
| 12  | Tensile Strength (Min)       | Upto 20 mm                   | N / mm2  | 0.70                                   | 0.75                 |
|     |                              | Above 20mm                   | N / mm2  | 0.60                                   | 0.63                 |
| 13  | Screw Withdrawal (Min)       | Face                         | N  | 1500                                   | 1650                 |
|     |                              | (for thickness > 12 mm) Edge | N  | 1250                                   | 1300                 |
| 14  | Abrasion Resistance (Min)    |                              | Revolutions  | 450                                    | 470                  |
| 15  | Resistance to Steam          |                              | Shall not show any sign of blister, delamination or change in surface finish |  | Conforms             |
| 16  | Resistance to Crack          |                              | Shall not show any sign of cracks or delamination                            |  | Conforms             |
| 17  | Resistance to Cigarette Burn |                              | Shall not leave any mark or stain  |  | Conforms             |
| 18  | Resistance to Stain          |                              | Shall not leave any mark or stain  |  | Conforms             |
| 19  | Appearance                   |                              | No ABC defects   |  | Defect-free          |

**Note :** Pre-Laminated MDF conforms to IS 14587 : 1998 Grade II, Type II  
\* Density changes as per change in thickness of the board

## Availability

| Size      | 8' x 4' (2440 mm x 1220 mm) |           |         |       |         |             |       |       |       |
|-----------|-----------------------------|-----------|---------|-------|---------|-------------|-------|-------|-------|
| Thickness | 5.5 mm                      | 7 mm      | 9.75 mm | 11 mm | 14.5 mm | 16.5 mm     | 17 mm | 18 mm | 25 mm |
| Finishes  | Suede                       | Neo-Suede |         | Matte | Glossy  | 3D Textures |       |       |       |

Grayman MDF can also be supplied in CARB-Ph2 compliant, E1 grade and HMR grade

# Alphabetical Index

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| 3     | Antique Cherry            | GC-1092 | 15      |
| 4     | Asian Walnut Dark         | GC-1025 | 32      |
| 5     | Asian Walnut Light        | GC-1026 | 32      |
| 6     | Asian Walnut Yellow       | GC-1027 | 32      |
| 7     | Bavarian Beech            | GC-1013 | 36      |
| 8     | Bengali Shisham           | GC-1091 | 19      |
| 9     | Bright Yellow             | GS-006  | 53      |
| 10    | Canvas Dark               | GC-1061 | 25      |
| 11    | Canvas Light              | GC-1062 | 25      |
| 12    | Canyon Monument Oak Brown | GC-1052 | 29      |
| 13    | Canyon Monument Oak Cream | GC-1051 | 29      |
| 14    | Canyon Monument Oak Dark  | GC-1049 | 29      |
| 15    | Canyon Monument Oak Light | GC-1050 | 29      |
| 16    | Caspio Marble Dark        | GC-1081 | 46      |
| 17    | Caspio Marble Light       | GC-1082 | 46      |
| 18    | Caspio Marble Medium      | GC-1083 | 46      |
| 19    | Celtic Wood Dark          | GC-2001 | 12      |
| 20    | Celtic Wood Light         | GC-2002 | 12      |
| 21    | Chalkboard Green          | GS-008  | 53      |
| 22    | Cherry Wood               | GC-1090 | 24      |
| 23    | Classic Ivory             | GS-003  | 53      |
| 24    | Coachwood Brown           | GC-1048 | 30      |
| 25    | Coachwood Cream           | GC-1047 | 30      |
| 26    | Coachwood Dark            | GC-1045 | 30      |
| 27    | Coachwood Light           | GC-1046 | 30      |
| 28    | Cottage Pine Dark         | GC-1070 | 18      |

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| 29    | Cottage Pine Light     | GC-1071 | 18      |
| 30    | Crossline Dark         | GC-1054 | 26      |
| 31    | Crossline Light        | GC-1055 | 26      |
| 32    | Cyprus Dark            | GC-1088 | 33      |
| 33    | Cyprus Light           | GC-1021 | 33      |
| 34    | Cyprus Medium          | GC-1022 | 33      |
| 35    | Dark Wenge             | GC-1011 | 36      |
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| 38    | Eclipse Wood           | GC-1098 | 16      |
| 39    | Electric Blue          | GS-009  | 53      |
| 40    | Elton Marble           | GC-1084 | 47      |
| 41    | Enamel Marble Dark     | GC-2004 | 39      |
| 42    | Enamel Marble Light    | GC-2005 | 39      |
| 43    | European Walnut Light  | GC-1023 | 31      |
| 44    | European Walnut Medium | GC-1024 | 31      |
| 45    | Fabric Dark            | GC-1042 | 50      |
| 46    | Fabric Light           | GC-1043 | 50      |
| 47    | Fiery Orange           | GS-005  | 53      |
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| 50    | Flowery Wenge          | GC-1012 | 36      |
| 51    | Flowery Wenge Dark     | GC-1041 | 36      |
| 52    | Fluted Marble          | GC-2012 | 43      |
| 53    | Four Seasons Dark      | GC-1014 | 34      |
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| 55    | Frosty White           | GS-002  | 53      |
| 56    | Frozen Oak Dark        | GC-1068 | 17      |

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| 58    | Golden Walnut         | GC-1093 | 15      |
| 59    | Havana Carrara        | GC-2015 | 44      |
| 60    | Hickory Oak           | GC-2003 | 19      |
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| 62    | Hutch Pink            | GS-013  | 53      |
| 63    | Jet Black             | GS-012  | 53      |
| 64    | Kalahari Marble Dark  | GC-2006 | 42      |
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| 66    | Khadi Dark            | GC-1066 | 50      |
| 67    | Khadi Light           | GC-1067 | 50      |
| 68    | Latin Walnut Dark     | GC-1073 | 20      |
| 69    | Latin Walnut Light    | GC-1074 | 20      |
| 70    | Lilly Flower Blue     | GF-101  | 52      |
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| 72    | Livid Stone           | GC-2014 | 44      |
| 73    | Moldau Acacia Dark    | GC-1094 | 13      |
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| 78    | River Oak Light       | GC-1097 | 10      |
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| 96    | Slate Grey          | GS-011  | 53      |
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**Grayman Wood PVT. LTD.**

RS No. 10, Rajkot - Jamnagar Highway,  
Village : Vanpari, Taluka : Paddhari,  
Rajkot - 360 110, INDIA.

✉ [info@graymanwood.com](mailto:info@graymanwood.com)

🌐 [www.graymanwood.com](http://www.graymanwood.com)

TOLL FREE NO.

**1800 891 2994**

